

# **ENGINEERING SPECIFICATIONS**

## TFT COLOR LCD MODULE

## TM121SV-02L03

- 31cm (12.1 inch) diagonal
- LVDS interface
- SVGA resolution (800x600 pixels)
- Within CFL backlight unit
- Nonglare surface type

# (TENTATIVE)

Ver. 6 Sep. 1, 2000

## Tottori SANYO Electric Co., Ltd. LCD Division

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S.Iwasaki Department Manager

**Engineering Manager** 

## NOTICES

1. The contents stated in this document and the product may be subject to change without prior notice.

When you kindly study to use this product, please ask us or our distributor for the latest information.

- 2. This product is developed and produced for usage onto normal electronic products (office automation equipments, communication peripherals, electric appliance products, game machines, etc.) and is not suitable for applications which need extremely high reliability and extreme safety (aero- or space-use machines, control equipments for nuclear power, life keeping equipments, etc.).
- 3. This document shall not grant or guarantee any right to adapt intellectual property or any other patents of third party.
- 4. Please use this product correctly according to operating conditions and precautions for use stated in this document.

Please install safety proof in your designing to avoid human accident, fire accident and social damage, which may be resulted from malfunction of this product.

- 5. This product is not designed to withstand against radiant rays.
- 6. It is strictly prohibited to copy or publish a part or whole of this document without our prior written approval.

REVISIO	N HISTORY					
DATE	REVISION NO.	PAGE	DESCRIPTIONS			
May.08,98	Ver. 1	-	For market research			
Aug.08,98	Ver. 2	2	Absolute voltage from 4.0 to 4.3V			
		2	IDD from 250 to 310,(TYP), 350 to 500mA(MAX).			
		3	Revised (Contrast ratio, Color of CIE Coordinate)			
		8 Frequency from 40.2 MHz to 41.6 MHz				
Oct.02,98	Ver. 3	2 Power supply voltage MAX 4.3 -> 4.0 V				
		4	Lamp voltage 650 -> 600 Vrms			
			Start up voltage 1200 -> 1300 Vrms (0 degC)			
			Start up voltage 1050 -> 1150 Vrms (25 degC)			
			CA-1000 (MINOLTA) eliminate			
		11	Power ON/OFF Sequence (same as TM121SV-02L03A Ver.2)			
Mar.04,99	Ver.4	2	Power Supply current TYP 310 -> 250 mA			
			Typ. value : Black -> 64 gray scale bar			
			Max. value : Sub-pixel checker pattern eliminate			
		3	=0 deg eliminate			
			Contrast ratio TYP 150 -> 250			
		4	FvsyNC → fV			
			Lamp current MIN 2 -> 3 mArms			
			Operating frequency TYP 50 -> 60 KHz			
			Start up voltage MIN 1300 -> - , MAX> 1300 Vrms			
			Start up voltage at Ta=25 degC eliminate			
		8	Duty MIN(0.45) -> 0.40, MAX(0.55) -> 0.60			
			Vert.DE Symbol tvDE -> nvDE, Unit tHP -> n			
		9	tVDE -> nVDE			
<b>Tottori S</b> A	Tottori SANYO Electric Co., Ltd.		Ltd. TM121SV-02L03 Ver.6 Page 1/16			

## **REVISION HISTORY**

DATE	REVISION NO.	PAGE	DESCRIPTIONS
Jun.21,99	Ver.5	3,4	Revised OPTICAL CHARACTERISTICS & BACKLIGHT CHARACTERISTICS.
		5	Revised BROCK DIAGRAM.
		8,9	Revised INTERNAL SIGNAL TIMING PARAMETERS DIAGRAM.
		11	Revised POWER ON/OFF SEQUENCE REQUIREMENT.
Sep.1,00	Ver.6	Cover,1-16	Changed the File format into a Portable Document Format
)		1,2	Attach the REVISION HISTORY.
		3	Changed the ENVIRONMENTAL CONDITIONS into ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS.
		5	Attach the BACKLIGHT CHARACTERISTICS [Note 2,3].
		11	Changed the indication of "t" into "t1,2,3,4,5,6,7".
		12-15	PRECAUTION: PRECAUTIONS were altered.
		12 10	
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## MECHANICAL CHARACTERISTICS

		Ta=25 degC
ITEM	SPECIFICATION	UNIT
Module size	275.0(W)×199.0(H)×6.9max(t)	mm
Resolution	800 x R•G•B(W) x 600(H)	pixel
Sub pixel pitch	0.1025(W) x 0.3075(H)	mm
Pixel pitch	0.3075(W) x 0.3075(H)	mm
Active viewing area	246.0(W) x 184.5(H)	mm
Bezel opening area	250.0(W) x 188.5(H)	mm
Weight	440 TYP.	g

#### ELECTRICAL ABSOLUTE MAXIMUM RATINGS

Ta=25 degC SYMBOL NOTE ITEM MIN MAX UNIT VDD-VSS 4.0 Power supply voltage 0 V Vss VDD V Input voltage ٧ı CFL lamp current ١L mΑ 6 -

#### ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

Ta=25 degC

ITEM	SYMBOL	CONDITIONS	MIN	MAX	UNIT	NOTE
Ambient	TST	Storage	-20	60	degC	Note 1
temperature	TOP	Operation	0	50		
Humidity	-	Ta=40 degC max.	-	85	%RH	No condensation
						Note 2
Vibration	-	Storage	-	1.5	G	Note 3
Shock	-	Storage	-	50	G	XYZ 11ms/direction

[Note 1] Care should be taken so that the LCD module may not be subjected to the temperature beyond this specification.

[Note 2] Ta>40 degC:Absolute humidity shall be less than that of 85%RH/40 degC.

[Note 3] 10-200Hz, 30min/cycle, X/Y/Z each one cycle and except for resonant frequency.

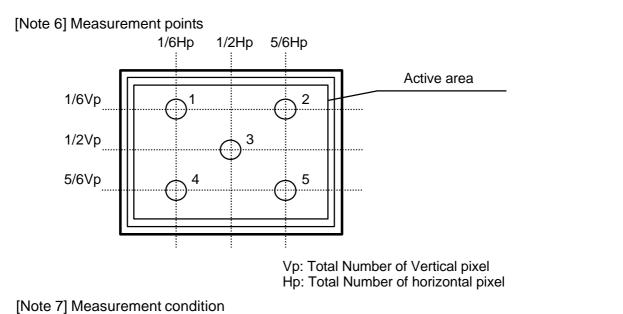
## **ELECTRICAL CHARACTERISTICS**

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LVDS input	VTH	High level	-	-	+100	mV	VCM=1.2V
threshold voltage	VTL	Low level	-100	-	-	IIIV	V CIVI= 1.2 V
Power Supply current	IDD	Note 1	-	250	500	mA	

[Note 1] Typ. value : display pattern is 64 gray scale bar.

## **OPTICAL CHARACTERISTICS**

	ITEM S		L CONDITIONS		MIN	Ta=25 TYP	MAX		NOTE
Brightness B =0 deg.		SYMBOL B			-	100	-	cd/m <sup>2</sup>	
Contrast ratio CR =0 deg.			-	250	-	-	Note 2,4,7		
			5 40	= 0 deg.	30	-	-		
.,,				= 90 deg.	45	-	-	1.	Note 1,2,
Viewing angle	e range		K>10	= 00 deg. =180 deg.	10	-	-	deg.	4,7
				=270 deg.	45	-	-		.,,
Response	Rise	tr			-	30	-		
time	Fall	tf	=0 de	eg.	-	20	-	ms.	Note 3,4,7
		x			-	0.59	-		
	Red	y X			-	0.34	-		
	-	x			-	0.34	-		
Color of CIE	Green	× V			_	0.53	-		
Coordinate		X	=0 de	eg.	-	0.15	-	-	Note 4,7
Coordinate	Blue	× V			_	0.13	-		
		y X			-	0.13	_		
	White	X V			-	0.34	-		
	=180deg.	<u>k</u> ≯ <b>T</b>		DATA E	Black	`	White		Black
	N,			100%	<i>/</i>				
	<u>,                                     </u>		∖ =90de	ы	90%	<i>∦</i>			<u>}</u>
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Note 1] a	nd			[Note	3] Res	sponse	time		
Noto 21 Contr	oot rotio		[Note 2] Contrast ratio "CR"						
Note 2] Contr									
-	Bri	o "CR" ightness at	t White						
Note 2] Contr CR	_ Bri	ghtness at							
_	_ Bri								
-	_ Bri	ghtness at							
CR	= Bri Bri	ightness at	t Black		Noto 4				
CR	= Bri Bri	ightness at	t Black	er point of	Note 6	5.			
CR	= Bri Bri	ightness at	t Black	er point of	Note 6	5.			
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				ate of N	loto 6	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	Note 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	lote 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	Note 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	Jote 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	lote 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	lote 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	Jote 6.	
CR Note 4] This s	= Bri Bri shall be	ghtness at ghtness a measured	t Black at cente				nts of N	Jote 6.	
	= Bri Bri shall be	ghtness at ghtness a measured ss shall be	t Black at cente the ave	rage of the fo	llowing	9 5 poir			Page 4/1



(1) Measurement equipment : BM-7(TOPCON Corp.), Field=2 degree

(2) Ambient temperature : 25 +/- 2 degC

(3) LCD : All pixels are WHITE, VDD=3.3V, fV=60Hz

(4) Measure after 30 minutes of CFL warm up.

(5) IL=3.5 mArms with the CFL inverter CFP-66-5.

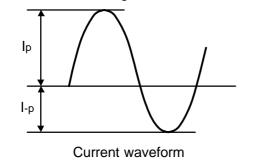
#### BACKLIGHT CHARACTERISTICS

							Ta=25 degC
ITEM	SYM.	CONDITIOS	MIN	TYP	MAX	UNIT	NOTE
Lamp voltage	VL		-	600	-	Vrms	at I∟=3.5mArms
Lamp current	١L		3	-	6	mArms	(Recommended value)
Operating frequency	f∟		40	60	65	kHz	(Recommended value)
Start up voltage	Vs		-	-	1300	Vrms	at Ta=0 degC
Operating life	to∟		20000	-	-	Hours	at IL=6.0 mArms

[Note 1] Backlight driving conditions (operating frequency fL especially) may interfere with horizontal frequency fH, causing the beat or flicker on the display. Therefore the operating frequency fL shall be adjusted in relation to horizontal frequency fH to avoid interference.

[Note 2] The inverter open voltage should be larger than start up voltage, otherwise backlight may blinking for a moment after turns on or not be turned on. And this voltage should be applied to lamp for more than 1 second to start up, otherwise backlight may not be turned on.

[Note 3] If driving current waveform is asymmetrical, mercury deviation inside of CFL will incline to one side and consequently abnormal lighting may occur. To prevent such unfavorable lighting, driving current waveform is asked to have unbalance rate of less than 10% and wave-height rate of less than √2 +/- 10%. And this driving waveform shall be confirmed in your system.

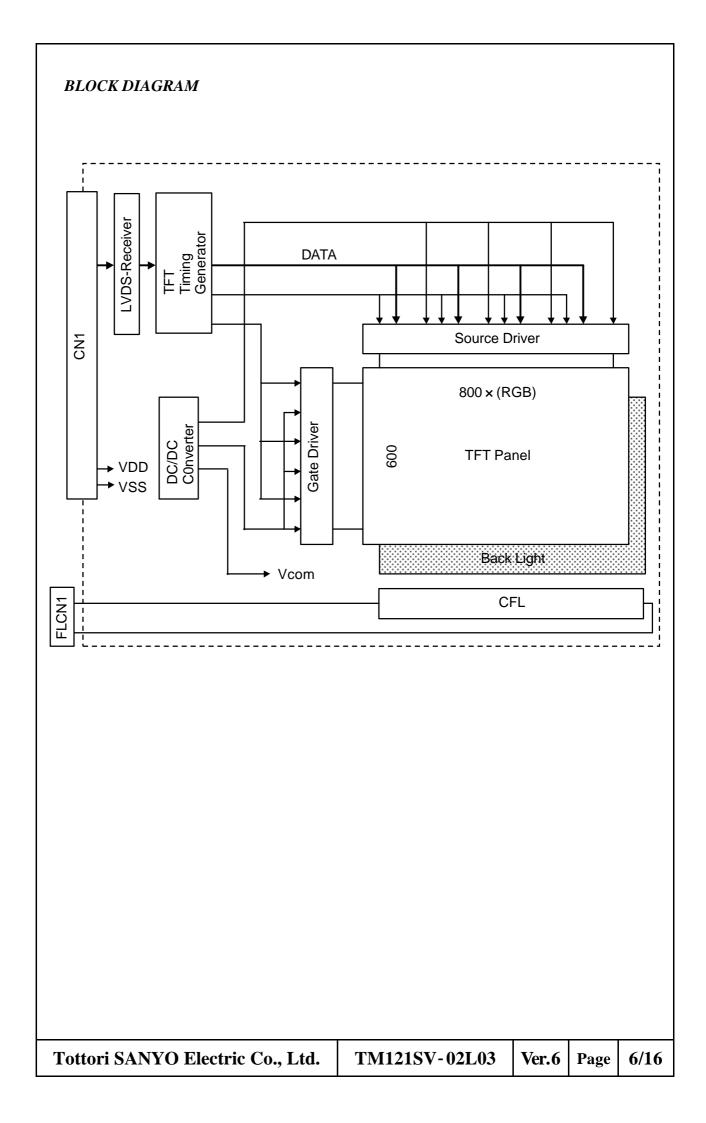


Unbalance rate =  $|I_p - I_{-p}| / I_x 100$  (%)

Wave-height rate =  $I_p$  (or I-p) / IL

- Ip : High peak value
- I-p : Low peak value
- IL : Effective value

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## INTERFACE(LVDS) PIN CONNECTIONS

#### LCM : CN1

PIN NO.	SYMBOL	FUNCTION
1	Vdd	Power Supply ( 3.3V normal )
2	Vdd	Power Supply ( 3.3V normal )
3	Vss	Ground
4	Vss	Ground
5	Rin0-	Receiver Signal(-)
6	Rin0+	Receiver Signal(+)
7	Vss	Ground
8	Rin1-	Receiver Signal(-)
9	Rin1+	Receiver Signal(+)
10	VSS	Ground
11	Rin2-	Receiver Signal(-)
12	Rin2+	Receiver Signal(+)
13	VSS	Ground
14	RCLK-	Clock Signal(-)
15	RCLK+	Clock Signal(+)
16	VSS	Ground
17	NC	No Connection
18	NC	No Connection
19	VSS	Ground
20	VSS	Ground

CN1 : 53779-2010 (MOLEX)

Suitable mating connector : 51146-2000 (MOLEX)

[Note 1] LVDS Receiver :DS90CF364MTDX(NS)

[Note 2]Termination Resistors of LVDS lines are 100 ohms.

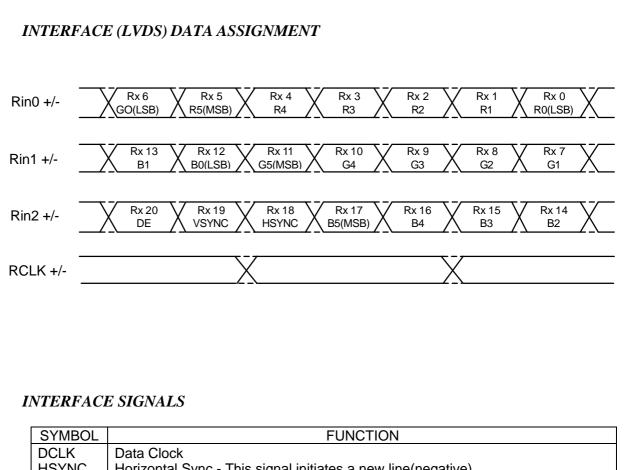
#### **Back Light : FLCN1**

PIN NO.	SYMBOL	FUNCTION
1	H.V	High voltage for CFL
2	N.C	No Connection
3	LGND	Low voltage for CFL

FLCN1 : BHR-03VS-1 (JST)

Suitable mating connector : SM02(8.0)B-BHS-1 (JST)

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STINDOL	
DCLK	Data Clock
HSYNC	Horizontal Sync - This signal initiates a new line(negative).
VSYNC	Vertical Sync - This signal initiates a new frame(negative).
DE	Data Enable (positive).
R0	Red Data (LSB)
R1	Red Data
R2	Red Data
R3	Red Data
R4	Red Data
R5	Red Data (MSB)
G0	Green Data (LSB)
G1	Green Data
G2	Green Data
G3	Green Data
G4	Green Data
G5	Green Data (MSB)
B0	Blue Data (LSB)
B1	Blue Data
B2	Blue Data
B3	Blue Data
B4	Blue Data
B5	Blue Data (MSB)
	DCLK HSYNC VSYNC DE R0 R1 R2 R3 R4 R5 G0 G1 G2 G3 G4 G5 B0 B1 B2 B3 B4

[Note 1] The valid synchronous signals are DCLK and DE, HSYNC and VSYNC are invalid.

[Note 2] Internal signals are loaded from LVDS-receiver to TFT timing generator.

See block diagram.

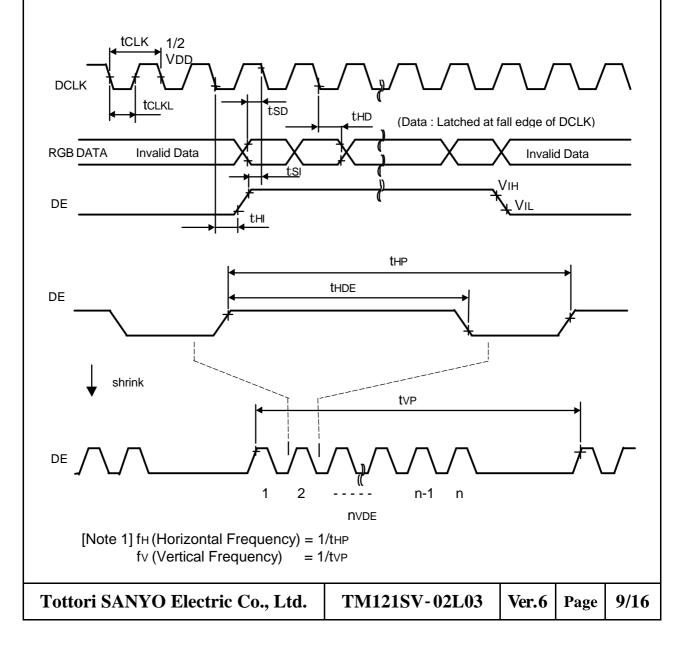
## INTERNAL SIGNAL TIMING PARAMETERS ( DE\_MODE )

PA	RAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
DCLK	Frequency	fCLK	38	40	41.6	MHz	tclk=1/fclk
DOLK	Duty	D	(0.40)	0.50	(0.60)	-	D=tCLKL/tCLK
DE	Setup Time	tsi	(3)	-	-	ns	for DCLK
	Hold Time	tHI	(7)	-	-	ns	
	Horiz. Period	tHP	950	1056	1100	<b>t</b> CLK	
	Horiz. DE	tHDE	800	800	800	<b>t</b> CLK	
	Vert. Period	tVP	609	628	800	tHP	fv=60Hz Typ.
	Vert. DE	NVDE	600	600	600	n	
DATA	Setup Time	tSD	(3)	-	-	ns	for DCLK
DATA	Hold Time	tHD	(5)	-	-	ns	

[Note 1] LVDS Receiver : DS90CF364MTDX (NS)

[Note 2] fH (Horizontal Frequency) =  $1/t_{HP}$ fv (Vertical Frequency) =  $1/t_{VP}$ 

### INTERNAL SIGNAL TIMING DIAGRAM ( DE\_MODE )



## **RELATIONSHIP BETWEEN INPUT DATA AND DISPLAY COLOR**

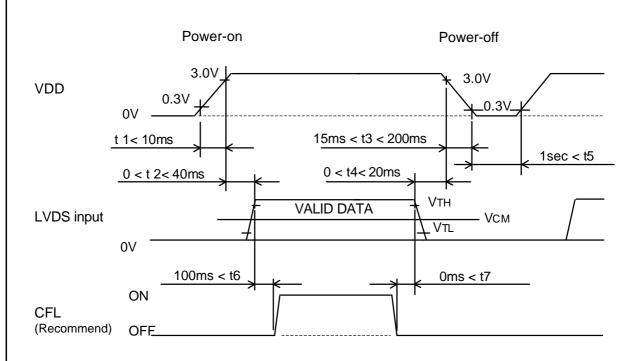
			R DATA					G DATA						B DATA					
DISPLAY													MSB LSB						
COLOR		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	B0
	BLACK	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	RED(63)	Η	Η	Η	Η	Η	Η	L	L	L	L	L	L	L	L	L	L	L	L
	GREEN(63)	L	L	L	L	L	L	Η	Η	Н	Η	Н	Н	L	L	L	L	L	L
BASIC	BLUE(63)	L	L	L	L	L	L	L	L	L	L	L	L	Н	Η	Η	Н	Η	Н
COLOR	CYAN	L	L	L	L	L	L	Η	Η	Н	Н	Н	Н	Η	Η	Н	Н	Η	Η
	MAGENTA	Η	Η	Η	Η	Н	Η	L	L	L	L	L	L	Η	Н	Н	Η	Η	Η
	YELLOW	Η	Η	Η	Η	Н	Η	Η	Η	Η	Η	Η	Η	L	L	L	L	L	L
	WHITE	Η	Η	Η	Η	Η	Η	Η	Η	Η	Η	Η	Н	Η	Η	Η	Η	Η	Н
	BLACK	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	RED(1)	L	L	L	L	L	Η	L	L	L	L	L	L	L	L	L	L	L	L
	RED(2)	L	L	L	L	Η	L	L	L	L	L	L	L	L	L	L	L	L	L
RED	:															:			
NLD	:																:		
	RED(61)	Н	Η	Η	Η	L	Н	L	L	L	L	L	L	L	L	L	L	L	L
	RED(62)	Η	Η	Η	Η	Η	L	L	L	L	L	L	L	L	L	L	L	L	L
	RED(63)	Η	Η	Η	Η	Η	Η	L	L	L	L	L	L	L	L	L	L	L	L
	BLACK	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	GREEN(1)	L	L	L	L	L	L	L	L	L	L	L	Н	L	L	L	L	L	L
	GREEN(2)	L	Γ	L				L	L		Γ	Η	L	L	L	L	L		L
GREEN	:	:					:						:						
GREEN	:	:					:						:						
	GREEN(61)	L	L	L	L	L	L	Н	Н	Н	Н	L	Н	L	L	L	L	L	L
	GREEN(62)	L	L	L	L	L	L	Н	Η	Н	Н	Н	L	L	L	L	L	L	L
	GREEN(63)	L	L	L	L	L	L	Н	Η	Н	Н	Н	Н	L	L	L	L	L	L
	BLACK	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	BLUE(1)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н
	BLUE(2)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L
BLUE	•																:		
DLUE	:							:											
	BLUE(61)	L	L	L	L	L	L	L	L	L	L	L	L	Н	Η	Н	Η	L	Η
	BLUE(62)	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	L
	BLUE(63)	L	L	L	L	L	L	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н

[Note 1] Color(n) --- 'n' indicates gray scale step.

## **RELATIONSHIP BETWEEN INPUT DATA AND DISPLAY POSITION**

1•1	1•2	1•3		1•799	1•800
2 <b>·</b> 1	2•2				2•800
3•1	_				
		V	p·Hp RGB		
		v			
•					•
•					
•					
599• 1	_				

## POWER ON/OFF SEQUENCE REQUIREMENT



When the power is off, LVDS input must be kept at either low level or high impedance.

Power sequence for CFL (backlight) is not specified especially, however it is recommended to consider some timing difference between LVDS input as shown above.

If backlight lights on before LCD starts function, or if backlight is kept on after LCD stopped function, screen may look white for a moment or abnormal image may be displayed.

This is caused by variation in output signal from timing generator at LVDS input on or off. It does not cause damage to liquid crystal molecule and driving circuit.

## **PRECAUTIONS (INSTRUCTIONS FOR SAFE AND PROPER USE)**

#### **1. Instructions for safety**

- (1) Please do not disassemble or modify LCD module to avoid the possibility of electric shock, damage of electronic components, scratch at display surface and invasion of foreign particles. In addition, such activity may result in fire accident due to burning of electronic component.
  LCD module dispagemented or modified by sustemar is out of warranty.
  - LCD module disassembled or modified by customer is out of warranty.
- (2) Please be careful in handling of LCD module with broken glass. When the display glass breaks, please pay attention not to injure your fingers. The display surface has the plastic film attached, which prevents dispersion of glass pieces, however touching broken edge will injure your fingers. Also CFL (Cold Cathode Fluorescent Lamp) is made of glass, therefore please pay attention in the same way.
- (3) Please do not touch the fluid flown out of broken display glass.

If the fluid should stick to hand or clothes, wipe off with soap or alcohol immediately and then wash it with water. If the fluid should get in eyes, wash eyes immediately with pure water for more than 15 minutes and then consult the doctor.

(4) Please make secure connection of CFL connector. Please make sure that CFL connector from LCD module is connected with output connector on inverter circuit securely. Poor connection may cause smoke or fire accident due to high voltage in circuit. If connection may not be secure, please switch off the power supply for LCD module and CFL and then make secure connection.

Please do not make connection with another connector than recommended mating connector.

- (5) CFL contains mercury inside. Please follow regulations or rules established by local autonomy at its disposal.
- Please be careful to electric shock.
   Before handling LCD module, please switch off the power supply.
   Since high voltage is applied to CFL terminal, cable, connector and inverter circuit in operation mode, touching them will cause electric shock.

#### 2. Instructions for designing

(1) Mounting of LCD

Please fix LCD module at all mounting flanges shown in this specification for installation onto system. The used screws should have proper dimensions. Furthermore, designing of mounting parts should be adequate so that LCD module is not warped or twisted, to achieve good display quality.

(2) Polarity of power supply for CFL

Please give careful consideration in designing so that each polar of cable should be connected correctly at assembling (i.e. high voltage side is connected to high voltage side and low voltage side is connected to low voltage side). Since longer CFL cable may cause insatiable start-up of CFL and reduction of brightness, please make cable short as much as possible.

(3)	Designing of power supply circuit for CFL Please design the circuit so that high voltage output can be kept for more than 1 second. The shorter time may not start up CFL. The driving inverter circuit is recommended to be the type which CFL current can be controlled. The type which voltage is controlled is not recommended, because it may cause big current under high temperature and insatiable start-up of CFL under low temperature.
(4)	Heat radiation CFL generates heat at lighting and causes temperature rise inside system. Therefore, designing to radiate heat like radiation slits at cabinet is recommended to meet the specified operating temperature range for LCD module.
(5)	Noise on power line Spike noise contained in power line causes abnormal operation of driving circuit and abnormal display. To avoid it, spike noise should be suppressed below VDD +/- 200mVp-p. (In any case, absolute maximum rating should be kept.)
(6)	Power sequence Before LCD module is switched on, please make sure that power supply and input signals of system, testing equipment, etc. meet the recommended power sequence.
(7)	Absolute maximum rating Absolute maximum rating specified in this specification has to be kept in any case. It shows the maximum that cannot be exceeded. Exceeding it may cause burning or non-recoverable break of electronic components in circuit. Please make system design so that absolute maximum rating is not exceeded even if ambient temperature, input signal and components are varied.
(8)	Protection for power supply Please study to adapt protection for power supply against trouble of LCD module, depending on usage condition of system. Fuse installed on LCD module should be never modified. Any modification to make the function of fuse ineffective may cause burning or break of printed wiring board or other components at circuit trouble.
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#### (9) Protection against electric shock High voltage is applied to CFL connector, inverter circuit and CFL at lighting. Please make design not to expose or be accessible to such high voltage parts to avoid electric shock.

#### (10) Protection cover and cut-off filter for ultraviolet rays

When LCD module is used under severe condition like outdoor, it is recommended to use transparent protection cover over display surface to avoid scratches and invasion of dust and water. In addition, when LCD module is exposed to direct sun light for long time, use of cut-off filter for ultraviolet rays is also recommended. Please be careful not to get condensation.

#### 3. Instructions for use and handling

(1) Protection against Static electricity C-MOS LSI and semiconductors are easily damaged by static discharge. LCD module should be handled on conductive mat by person grounded with wrist strap etc. to avoid getting static electricity. Please be careful not to generate static electricity during operation.

(2)	Protection against dust and stain LCD module should be handled in circumstance as clean as possible. It is recommended to wear fingerstalls or ductless and soft gloves before handling to avoid getting dust or stain on display surface.
(3)	Protection film for display surface It is recommended to remove protection film at nearly final process of assembling to avoid getting scratch or dust. To remove film, please pick up its edge with dull- head tweezers or cellophane tape at first and then remove film gradually taking more than 3 seconds. If film is removed quickly, static electricity may be generated and may damage semiconductors or electronic components.
(4)	Contamination of display surface When display surface of LCD module is contaminated, please wipe the surface softly with cotton swab or clean cloth. If it is not enough, please take it away with cellophane tape or wipe the surface with cotton swab or clean cloth containing benzine. In this case, please be careful so that benzine does not get in inside of LCD module, because it may be damaged.
(5)	Water drop on LCD surface Please do not leave LCD module with water drop. When the display surface gets water drop, please wipe it off with cotton swab or soft cloth immediately, otherwise display surface will be deteriorated. If water gets in inside of LCD module, circuit may be damaged.
(6)	Please make sure that LCD module is not warped or twisted at installation into system. Even temporary warp or twist may be the cause for failure.
(7)	Mechanical stress Please be careful not to apply strong mechanical stress like drop or shock to LCD module. Such stress may cause break of display glass and CFL or may be the cause for failure.
(8)	Pressure to display surface Please be careful not to apply strong pressure to display surface. Such pressure may cause scratches at surface or may be the cause of failure.
(9)	Protection against scratch Please be careful not to hit, press or rub the display surface with hard material like tools. In addition, please do not put heavy or hard material on display surface, and do not stack LCD modules. Polarizer at front surface can be easily scratched.
(10)	Plugging in of connector Please be careful not to apply strong stress to connector part of LCD module at plugging in or out, because strong stress may damage the inside connection. At plugging in connector, place LCD module on the flat surface and hold the backside of connector on LCD module. Please make sure that connector is plugged in correctly. Insecure connection may be the cause for failure during operation. In addition, please be careful not to put the connecting cable between cabinet of system and LCD module at installing LCD module into system.
(11)	Handling of CFL cable and FPC (Flexible Printed Circuit) Please be careful not to pull or scratch CFL cable, because CFL or soldered part of cable may be damaged consequently. Also FPC should not be pulled or scratched.
(12)	Switching off before plugging in connector Please make sure that power is switched off before plugging in connector. If power is on at plugging in or out, circuit of LCD module may be damaged. When LCD is switched on for test or inspection, please make sure that power supply and input signals of driving system meet the specified power sequence.

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- (13) Temperature dependence of LCD display Response speed (optical response) of LCD display is dependent on temperature. Under low temperature, response speed is slower. Also brightness and chromaticity change slightly depending on temperature.
- (14) Slow light-up of CFL under low temperature Under low temperature, start-up of CFL gets difficult. (The time from switch-on to stable lighting becomes longer.) As characteristic of CFL, operation under low temperature makes the life time shorter. To avoid this, it is recommended to operate under normal temperature.
- (15) Condensation

LCD module may get condensation on its display surface and inside in the circumstance where temperature changes much in short time.

Condensation can cause deterioration or failure. Therefore, please be careful not to get condensation.

(16) Remaining of image Displaying the same pattern for long time may cause remaining of image even after changing the pattern. This is not failure but will disappear with time.

#### 4. Instructions for storage and transportation

(1) Storage

Please store LCD module in the dark place of room temperature and low humidity in original packing condition, to avoid condensation that may cause failure. Since sudden temperature change may cause condensation, please store in circumstance of stable temperature.

- (2) Stacking number Since excessive weight causes deformation and damage of carton box, please stack only up to the number stated on carton box for storage and transportation.
- (3) Handling

Since LCD module consists of glass and precise electronic components, it will be damaged by excessive shock and drop. Therefore, please handle the carton box carefully to minimize shock at loading, reloading and transportation.

